



# Service Bulletin: 5

## Revision: 1

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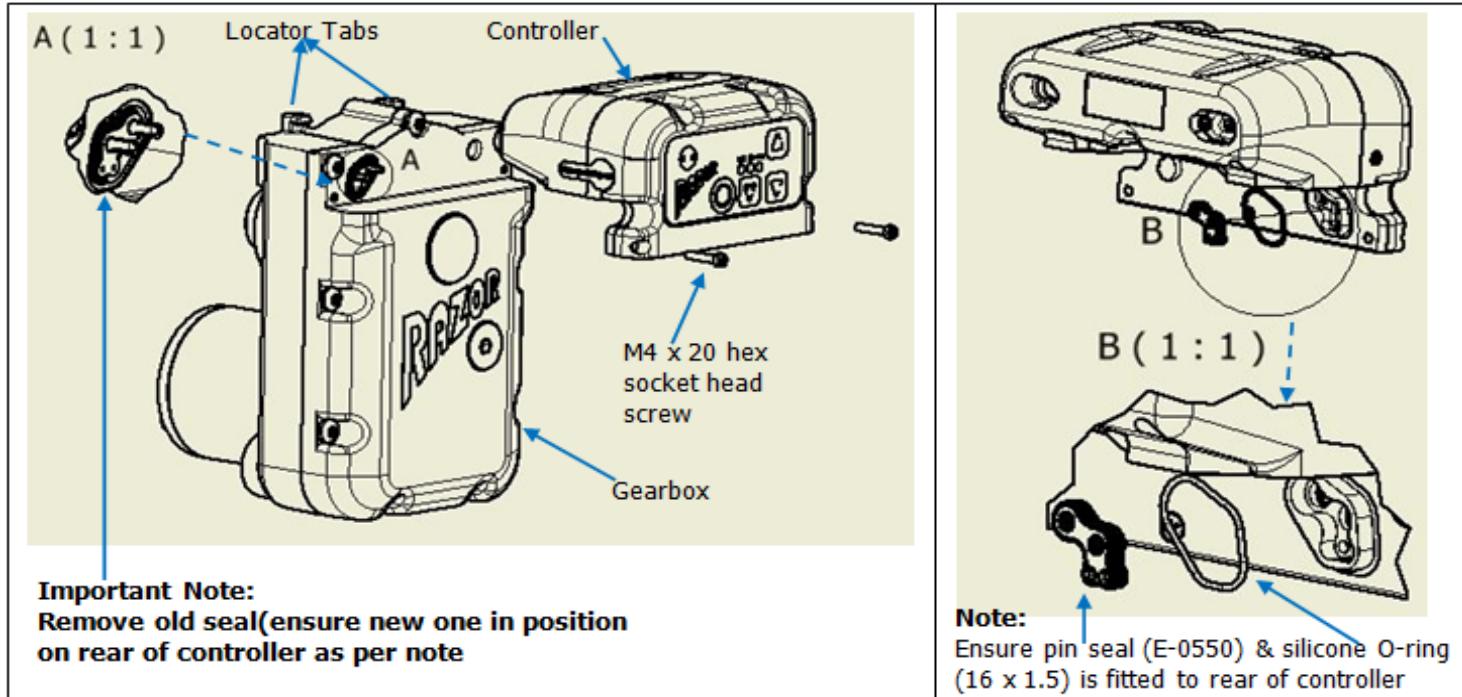
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## Delta Controller Replacement

**Purpose:** To changeover a Delta Controller with a replacement.

### Procedures:

1. Undo the M4 x 20 hex screws with a 3mm Allen Key and retain.
2. Remove the Delta Controller by pulling forward and away from the gearbox.  
*Note: This may need a gentle tap on the back of the controller as it may be tight due to build-up of road grime.*
3. Clean the mating area to ensure the replacement controller seats properly onto the locator tabs as shown.
4. Fit the new controller back to gearbox, again a small tap may assist to nest it all the way.  
*Note: The front faces of the controller and gearbox should be inline.*
5. Once the controller is properly seated, tighten up the M4 hex screws. (max torque 4N.m/3ft.lb)



#### Important Note:

Remove old seal(ensure new one in position on rear of controller as per note)

**Note:**  
Ensure pin seal (E-0550) & silicone O-ring (16 x 1.5) is fitted to rear of controller