



# Service Bulletin: 3

## Revision: 1

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## Drive Pin and Collar Service

**Purpose:** To ensure the longevity of the drive connection.

**Reference:** Drive Pin & Collar on Razor Delta Drive Units

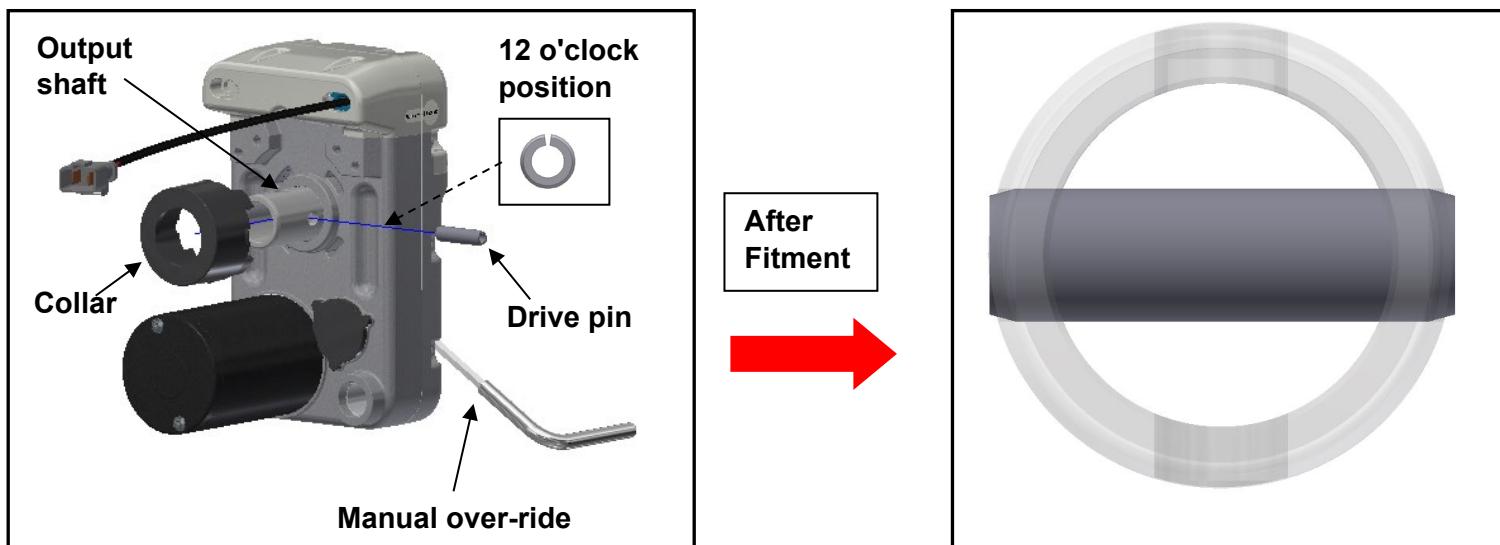
**Product affected:** Razor Delta Drive Units

**Symptom:** If the drive pin is not in the correct fitment and then it will need to be repositioned

*Note: ensure the slot is at 12 o'clock position as per the image below.*

**Procedure:** To reposition the drive pin, slide collar back, align the drive pin into the hole of the output shaft; to reposition the collar, slide the collar over the drive pin and push into the pockets (4 off) in the back of the Delta Drive rear housing as per detail below.

(Use manual over-ride handle for alignment)



**NOTE: DO NOT CRUSH DRIVE PIN BEFORE FITMENT.**